

Michem® Prime 74994

BRAND FAMILY OVERVIEW Michem® Prime functionalized copolymer dispersions deliver the flexibility, water and chemical resistance, and barrier properties of polyethylene in a water-based form. Property enhancements include excellent clarity, adhesion, lower heat seal temperature, durability, and crosslinkability.

USAGE This versatile coating solution provides outstanding adhesion to both metallic and cellulosic substrates. Typically used as an additive to size press applied starches, it improves the treated paper's print receptivity and allows it to be more heat sealable. Furthermore, adding it to polyvinyl alcohol-sized press treatments offers outstanding grease and oil holdout.

DESCRIPTION Primer for digital printing on paper substrates

PERFORMANCE ATTRIBUTES This product is used in many applications including the following:

Market	Properties Imparted
HP Indigo Solutions	Applicator - size press, Substrate - paper

PHYSICAL PROPERTIES The following properties are typical but should not be considered specifications:

Appearance:	White liquid
Freeze/Thaw Stability:	TBD
Non-Volatile (%) :	34.5 - 35.5
Specific Gravity:	0.98 - 1.01
pH:	7.4 - 8.4
Brookfield Viscosity (cps):	< 500
Spindle Number:	2
RPM:	60
Shelf Life (months):	The product has a shelf life of 24 months from date of manufacture when storage and handling instructions are followed.

APPLICATION DATA A typical application is an additive to size press applied starches, where the chemical functionality and thermoplasticity of Michem® Prime 74994 can be used to improve heat sealability and print receptivity of the treated paper. Addition of Michem® Prime 74994 to polyvinyl alcohol size press treatments will also offer outstanding grease and oil holdout.

STORAGE Keep containers tightly closed in a dry, cool and well-ventilated place. Keep from freezing.

> page 1 www.michelman.com



Michem® Prime 74994

HANDLING Ensure adequate ventilation. Handle in accordance with good industrial hygiene and safety practice.

Revised 14 August 2023

The following information for this product, specific to each site of manufacture, is available upon request:

- Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)
- Food Contact Declaration of Compliance (if applicable)

Americas

Michelman Inc. Tel: +1 513 793 7766 Fax: +1 513 793 2504

Michelman New Material (Shanghai) Co., Ltd. Tel: +86 21 3810 3800 Fax: +86 21 3810 3811

Luxembourg

Michelman International SARL Tel: +352 26 39 44 1 Fax: +352 26 39 44 80

India

Michelman Private Limited Tel: +91 22 6221 3800 Fax: +91 22 6221 3801/02

Singapore

Michelman Asia-Pacific Pte. Ltd. Tel: +65 6861 2822 Fax: +65 6861 2262

The facts stated and the recommendations contained herein are based on our own research and the research of others, and are believed to be accurate. However, no guarantee of their accuracy is made because we cannot cover every possible application for our products nor anticipate every variation encountered in manufacturing equipment and methods. The products discussed are sold without warranty, express or implied and Seller disclaims any warranty of merchantability or fitness for a particular purpose in connection with the purchase of its products. It is recommended that purchasers conduct their own tests to determine the suitability of such products for their particular purpose. Seller shall not be liable for any injury, loss or damage, direct or consequential arising out of the use of or the inability to use the product. Statements concerning the possible use of our products are not intended as recommendations to use our products in the infringement of any patent and our products are sold without warranty of non-infringement.

© 2025 MICHELMAN, INC. All rights reserved. ® Reg. U.S. Pat. TM Off. All marks contained herein are registered or owned by Michelman, Inc. Michelman is ISO 9001:2015 certified.

page 2 www.michelman.com