### MICHELMAN

# DigiGuard® IJ 5302

| BRAND FAMILY OVERVIEW                     | Michelman's DigiGuard <sup>®</sup> IJ series of odorless, aqueous overprint coatings is<br>specially formulated for demanding aqueous inkjet applications including folding<br>carton, direct mail, and brochures. These durable, fast-drying aqueous overprint<br>coatings deliver improved water, chemical, and scratch resistance in a range of<br>tailored surface finishes. They are cold-set glue-able and can be used for indirect<br>food contact applications. |                      |
|---|---|----------------------|
| USAGE                                     | A low odor, high gloss, aqueous overprint coating formulated for water-based inkjet folding carton applications that provides flexibility with hot melt and cold set gluability.  |                      |
| DESCRIPTION                               | Aqueous inkjet overprint coating for folding carton   |                      |
| PHYSICAL PROPERTIES                       | The following properties are typical but should not be considered specifications:   |                      |
|   | Appearance:   | Cream colored liquid |
|   | Non-Volatile (%) :  | 37.0 - 39.0          |
|   | pH:   | 7.5 - 9.0            |
|   | Brookfield Viscosity (cps) :  | 0 - 100              |
|   | Spindle Number:   | 1                    |
|   | RPM:  | 60                   |
| SITE OF MANUFACTURE<br>(and PRODUCT CODE) | USA (DGIJ5302)  |                      |
| APPLICATION DATA                          | DigiGuard® IJ 5302 is an aqueous overprint coating that can be applied via rod, flexo or gravure coater. Mix well before using.   |                      |
| STORAGE                                   | Keep at temperatures between 5 °C and 38 °C (41 °F and 100 °F). Keep containers tightly closed in a dry, cool and well-ventilated place.  |                      |
| HANDLING                                  | Handle in accordance with good industrial hygiene and safety practice. Use personal protective equipment as required.   |                      |
|   | Revised 01 June 2023  |                      |

The following information for this product, specific to each site of manufacture, is available upon request: • Material Safety Data Sheets in various formats and languages (includes global chemical inventory listing)

• Food Contact Declaration of Compliance (if applicable)

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